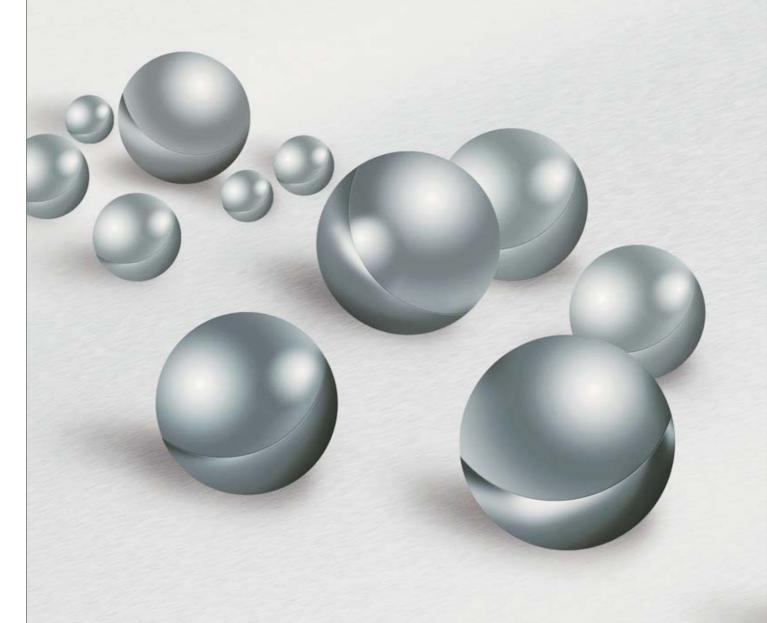
Product Brochure







Strengthening Our Roots in Innovation & Integration



A part of the O P Jindal group, Jindal Stainless Limited (formerly JSL Stainless Ltd.) is India's largest and the only fully integrated Stainless Steel manufacturer. Jindal Stainless has grown from an indigenous single-unit Stainless Steel plant in Hisar, Haryana, to the present multi-location and multi-product conglomerate.

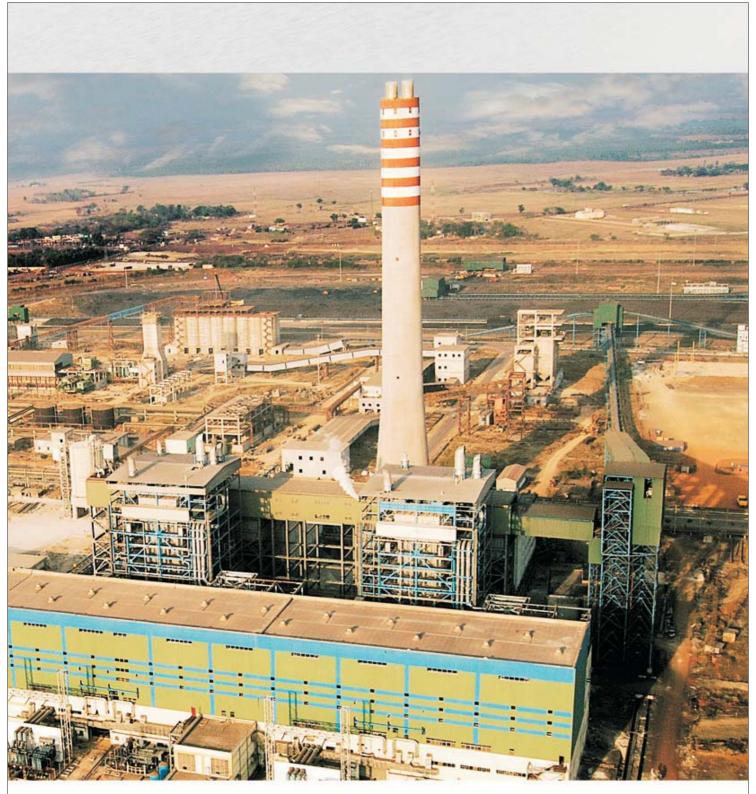
Jindal Stainless is a globally recognized producer of Stainless Steel flat products in Austenitic, Ferritic, Martensitic and Duplex grades. The product range includes Ferro Alloys, Stainless Steel Slabs & Blooms, Hot Rolled Coils, Plates, Cold Rolled Coils and specialty products such as razor blade steel, precision strips and coin blanks.

Jindal Stainless has initiated strategic growth plans in both domestic and international markets and has made investments towards capacity expansions through forward and backward integration.

Driven by its focus on sustained growth & value addition in its products and services, Jindal Stainless has led the way with continuous innovation. In addition to its Stainless Steel manufacturing facility, Jindal Stainless has established an extensive distribution network through its service centers and warehouses. With its well established distribution network in both Domestic and Overseas markets, Jindal Stainless is well equipped to serve its customers from its Stainless Steel manufacturing facilities at Hisar and Odisha.

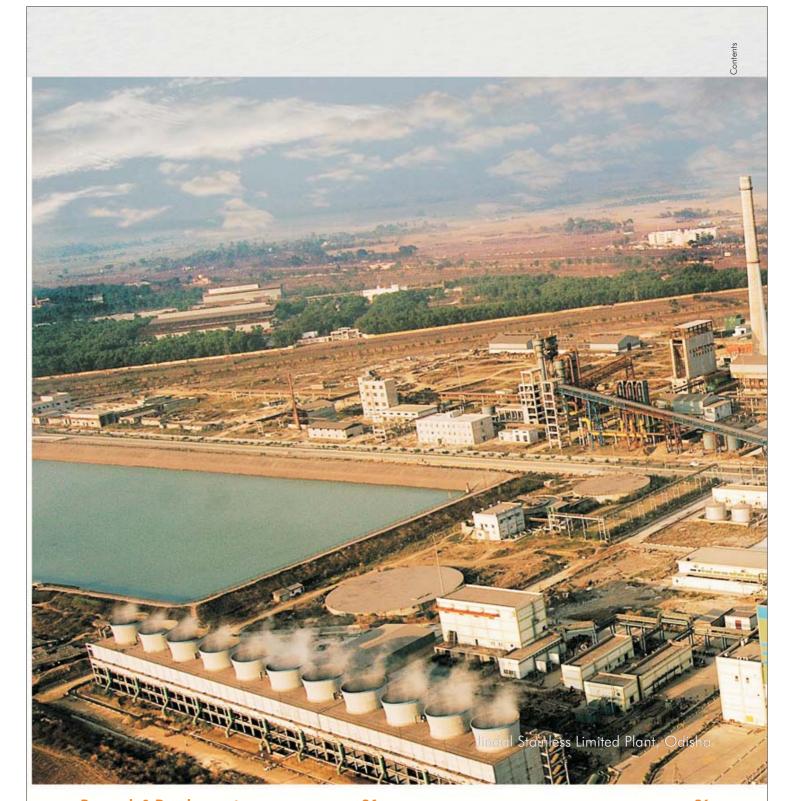


Jindal Stainless's Stainless Steel capacity after full expansion at Odisha will be about 2.5 million tons per annum



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Jindal Stainless HISAR

Jindal Stainless Hisar, a name synonymous with unparalleled quality and decades old industry reputation, is India's only fully integrated Stainless Steel plant that manufacturers world class Stainless Steel flat products across all grades. Equipped with its own advance R&D facilities and an exclusive complex for razor & surgical blades and a coin blanking line, the plant has a largest capacity of Stainless Steel in India.



MAKING

The state-of-art Melt & Casting Shops have an installed capacity of

800,000 tons per annum





Equipment	No.	
Electric Arc Furnace	02	45MT & 40MT
AOD Convertor	02	50MT each
VOD	01	50MT

HOT ROLLING

Hot Rolling Complex comprises of 4-Hi Twin Stand Hot Steckel Mill and Tandem Strip Mill with a total capacity of 720,000 tons per annum & 350,000 tons per annum respectively. Hot Steckel Mill consists of a Roughing Stand, two Finishing Stand and a Walking Beam Slab Reheating Furnace. The Tandem Strip mill comprises of Reheating Furnace, Roughing Stand, five Finishing Stands and Down Coiler.

The complex also consists of Plate Annealing & Pickling facilities along with Shot Blasting, Straightening & Leveling equipment to produce Stainless Steel Plates of various grades.







COLD ROLLING

Cold Rolling Complex has a capacity to produce 275,000 tons per annum of Cold Rolled Stainless Steel Flat products.

The complex is equipped with four 20 Hi-Sendzimir Cold Rolling Mills, four continuous Anneal and Pickle lines, three of these are equipped with Electrolytic Pickling, one bright Annealing Line, three Coil Preparation Lines, four Slitting Lines, one Leveling and Sheet Shearing Line with associated facilities.

Jindal Stainless is fully equipped to produce material with No.1, 2D, 2B, BA and No.4 and customised surface finish. It can also produce other specialized finishes such as moon rock, hammerstone and honey comb.



SPECIALITY PRODUCTS

Speciality Product Complex has a capacity of 25,000 tons per annum of precision cold rolled strips. This complex processes mainly martensitics Stainless Steel for razor blade manufacturing





The Speciality Product Complex comprises of processing equipment, primarily for annealing, rolling and finishing. There is an option of using either a Bell Annealing or a Bright Annealing or even Pull-through Annealing depending on the grade and finish of Stainless Steel being produced.

4-Hi mills and 20-Hi mills are used for reduction rolling to thinner gauges with close thickness tolerances. To impart various finishes in the final products, the complex has Strip Grinding Line, Skin Pass Mill and Tension Leveler. Such product then passes through the Precision Slitters to achieve precise dimensions.

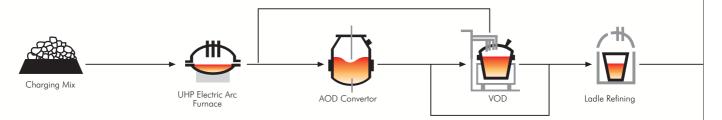


The razor blade cold rolled strips of up to 0.076mm thickness are produced in this complex and supplied to leading Indian and International razor blade manufacturers.

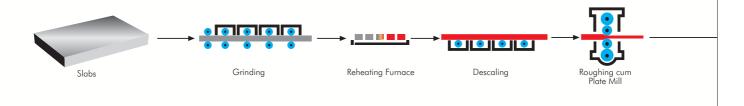
The company also has the capability of producing ferritic Stainless Steel and Non-Ferrous coin blanks. The present installed capacity for coin blanking is 10,000 tons per annum.

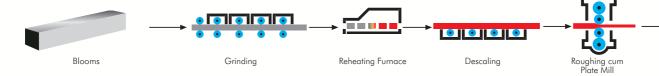
PROCESS FLOW HISAR

Stainless Steel Making

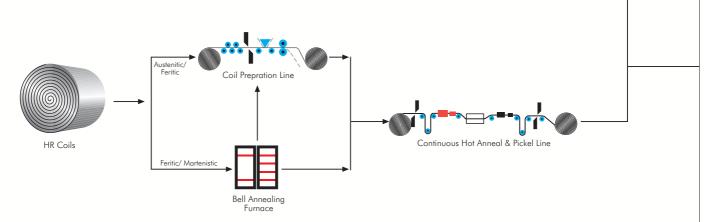


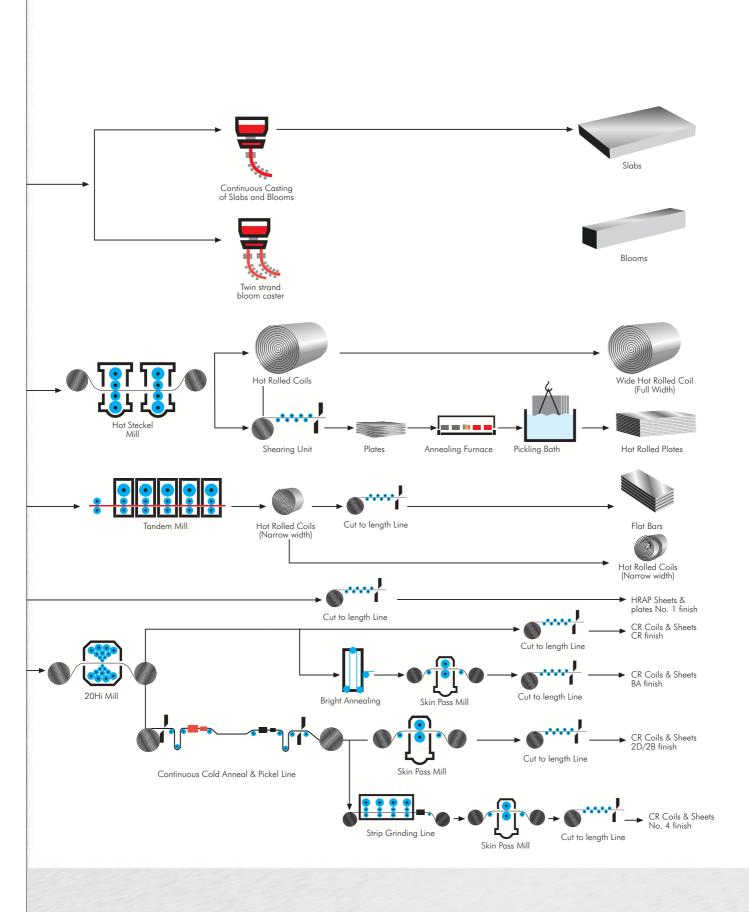
Hot Rolling





Cold Rolling

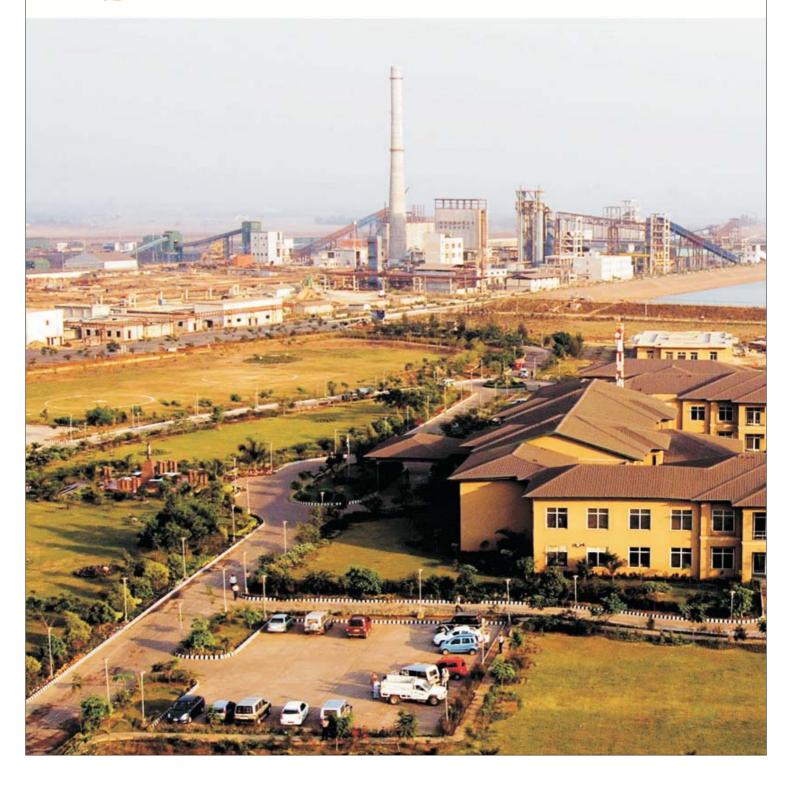




Jindal Stainless: ODISHA



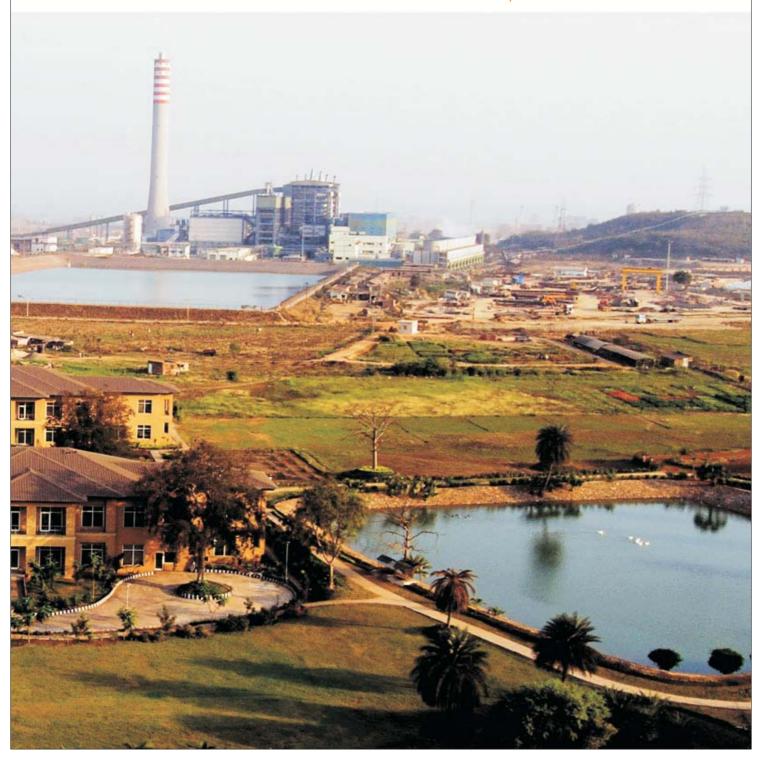
Leadership in its business segment governs Jindal Stainless's future strategic direction. The company's long term objective is to create business value by maintaining a global dominant position as a leading cost competitive producer of Stainless Steel in the world



Jindal Stainless is setting up a fully integrated Stainless Steel plant with complete integration from mining to cold rolling, along with 250 MW captive power plant at Jajpur, Odisha. This will be one of the most cost competitive Stainless Steel plant in the world. The Plant has been designed on Blast Furnace -Basic Oxygen Furnace -Chrome Premelter -Argon Oxygen Decarburiser route. This route has been designed to make the plant cost effective and environment friendly.

In addition, Jindal Stainless will create a Stainless Steel Industrial Park adjacent to its plant to facilitate setting up of downstream industries producing Stainless Steel products for various applications. The plant and the Industrial Park sites are well connected by the Road & Railway networks and are located within 150 kms from the mines and shipping ports.

This fully integrated Stainless Steel plant will have an installed capacity of 1.6 million tons per annum



FERRO ALLOYS

Mining of ore is key to the integration process. Jindal Stainless has Chrome Ore open cast mines at Sukinda, Odisha to support 40,000 tons per annum capacity Ferro Chrome plant at Vizag. In addition to this, Jindal Stainless has acquired Chrome mines outside India and is further exploring options to support its Ferro Alloys operations.

In the first phase of the Odisha project, Jindal Stainless has set up Captive Power Plants, Coke Oven Batteries and Submerged Arc Furnaces to produce Ferro Alloys.

As part of this project, 2 x 60 MVA furnaces, largest in India, with capacity of 150,000 tons per annum are already in operation and producing High Carbon Ferro Chrome (HCFC). These state-of-the-art furnaces and the Briquetting Press have been supplied by SMS DeMAG AG, and Kopern Maco of Germany respectively. The waste heat of these semi closed furnaces are utilized to generate 13MW power.

The Ferro Alloys complex also comprises of 1 x 27.6 MVA Ferro Manganese and 2 x 27.6 MVA Silico Manganese Furnaces supplied by Sibeltherm, Russia to produce 100,000 tons per annum.

This complex is also equipped with modern de-dusting,

pollution control and waste management systems.





Plant & Facility	Current	Future Expansion	Full Development
Ferro Chrome Plant	2 x 60 MVA (150,000 tpa)	4 x 60 MVA (300,000 tpa)	6 x 60 MVA (450,000 tpa)
Ferro Manganese Plant	1 x 27.6 MVA (50,000 tpa)	1 x 27.6 MVA (50,000 tpa)	2 x 27.6 MVA (100,000 tpa)
Silico Manganese Plant	2 x 27.6 MVA (50,000 tpa)	2 x 27.6 MVA (50,000 tpa)	4 x 27.6 MVA (100,000 tpa)

COKE OVEN

Jindal Stainless has installed one 64-chamber stamp-charging Coke Oven Battery to produce 430,000 tons per annum with recovery of by-products such as Coal Tar, Ammonium Sulphate, Sulphur and Coke Oven Gas. The Coke Oven Gas will be utilized in Reheating furnace for preheating of slabs for Hot Rolling. With same by-product plant, another battery will be added to double the capacity to 860,000 tons per annum.

Plant & Facility	Current	Future Expansion	Full Development
Coke Oven Battery	430,000 tpa	430,000 tpg	860,000 tpa

CAPTIVE POWER PLANT

To fulfill its power requirement, Jindal Stainless has set up 2 x 125 MW captive thermal Power Plant, configured with Pulverised Coal Fired steam generators with provisions to double the capacity. This Captive Power Generation will lead to cost rationalisation and increased competitiveness.

The Company is developing the Captive Coal mines of the already acquired Coal blocks to meet the raw material requirements.



Plant & Facility	Current	Future Expansion	Full Development
Thermal Power Plant	250 MW	250 MW	500 MW

STAINLESS STEEL

The Stainless Steel complex at Jajpur, Odisha will have an installed capacity of 1.6 million tons per annum

Stainless Steel Making

Stainless Steel melt shop complex has been designed and supplied by SMS Siemag of Germany and is based on liquid ferrochrome utilisation along with hot metal from Blast Furnace. Blast Furnace with matching Sinter Plant and Converters will be installed to utilise the iron ore available in the state. Instead of solid ferrochrome, molten ferrochrome from the Submerged Arc Furnaces is directly processed in Chrome Pre-Melter to produce chromium pre-melt and at the same time, liquid steel is produced in BOF. The liquid steel is then properly mixed with chromium pre-melt in a ladle for subsequent operation in AOD vessel for making Stainless Steel as per desired specifications. This route is designed to make the plant most cost effective, energy efficient and environment friendly.

Hot Rolling

The 1.6 million tons per annum Hot Rolling Complex has been designed and supplied by Siemens VAI of Austria and consists of a 6-Stand Tandem hot rolling mill with a single-stand Rougher. The mill is equipped with latest technological equipment such as a fully hydraulic edger, long-stroke HAGC in all mill stands, L-block bending, shifting devices in conjunction with the Smart Crown® system and for superior profile and flatness control. This Tandem mill is designed to handle coil weights upto 36 tons. Stainless Steel plates will be extracted via the downcoiler area with a plate dividing shear and a plate piler. The plates will then be taken to the plate finishing area with annealing and cutting facilities.

The 300 tons per hour Walking Beam Furnace is designed and supplied by Five Stein of France. The furnace will utilise the Coke Oven Gas for heating of Stainless Steel slabs to optimise energy consumption thus reducing overall cost.

The production capacity of this mill can be increased to 3.2 million tons per annum by addition of a Reheating Furnace, a 7th Mill Stand and a Downcoiler.

Cold Rolling

The Cold Rolling Complex has been designed and supplied by Andritz of Austria and has a unique feature of In-line rolling with Annealing and Pickling lines which will resulting in reduced processing cost due to higher yield and productivity. The Hot Rolled Anneal and Pickle (HRAP) line with single-stand In-line rolling can produce 2E products along with HRAP coils with No.1 finish. The Cold Rolled Anneal and Pickle (CRAP) line comprising of 3-Stand In-line rolling can produce various thickness, grades and finishes. Both these lines can handle coil weight upto 40 tons.

An Air Separation Plant will supply gases such as Oxygen, Nitrogen and Argon. Lime and Dololime Plant will supply required quality and quantity of Lime/Hydrated Lime and Dolomite. In addition, the Jajpur integrated Stainless Steel facility is supported by a Central Raw Material Handling system and an in-house Railway network to facilitate inbound and outbound movement of raw materials and finished products.

Plant & Facility	Capacity (million tpa)	Further Expansion (million tpa)	Full Development (million tpa)
Blast Furnace	0.6	0.6	1.2
Stainless Steel Melt Shop	0.8	0.8	1.6
Re-Heating Furnace	300 tph	-	300 tph
Hot Strip Tandem Mill	1.6	-	1.6
Hot Rolled Anneal Pickle	0.8	0.8	1.6
Cold Rolled Anneal Pickle	0.5	0.5	1.0

Stainless Steel Industrial Park

Jindal Stainless is developing a Stainless Steel Industrial Park adjacent to its 1.6 million tons per annum integrated Stainless Steel plant in Odisha. The area for this Industrial Park is about 300 acres including both SEZ and Non-SEZ areas. This Industrial Park will have a large Service Centre and various facilities to produce Stainless Steel products for applications in Architectural Building & Construction, Transportation, Industrial & Consumer Goods and in Kitchenwares & Lifestyle. The Service Centre will process the coils from Stainless Steel plant and provide customised sizes to the facilities in the Industrial Park.

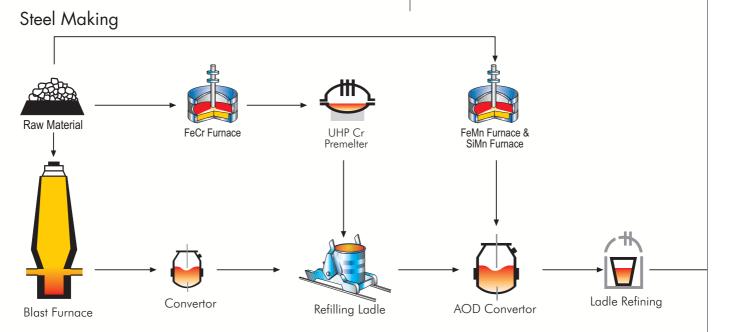
Jindal Stainless will develop, operate and maintain this Industrial Park and the associated infrastructure including education, recreation and healthcare facilities. Jindal Stainless is committed to develop this Industrial Park in to a world class Stainless Steel manufacturing hub and invites investors to put their facilities in this park focusing on Stainless Steel products. Jindal Stainless assures long term Stainless Steel availability

at concessional rates in addition to availability of land, power, water and other infrastructure such as warehouses, road and railway networks.

This Industrial Park will be a world class Stainless Steel manufacturing hub

PROCESS FLOW

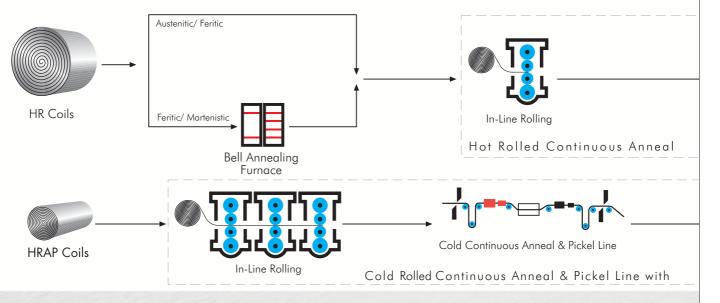
ODISHA

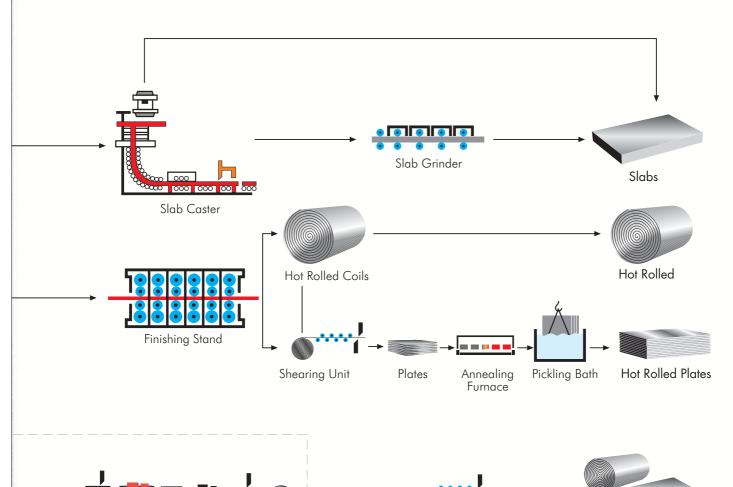


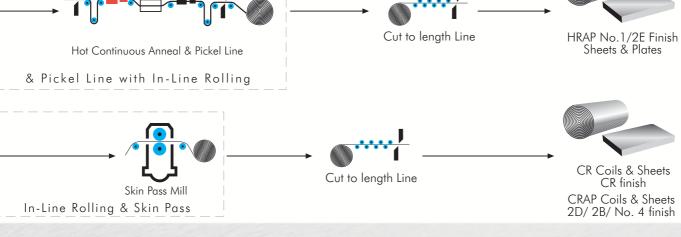
Hot Rolling



Cold Rolling







Jindal Stainless INDONESIA Oct

PT Jindal Stainless Indonesia

INDONESIA Surabaya

Jindal Stainless has established its foothold in the South East Asian & Oceania market with acquisition of a Stainless Steel Cold Rolling plant from Maspion Stainless Steel, Indonesia. The plant has a capacity of 150,000 tons per annum.

With its expert technical personnel and modern facilities to produce quality products, PT Jindal Stainless Indonesia is leaving its mark in the markets. This plant produces all grades of Stainless Steel including 200, 300 and 400 series and is well prepared to supply customised requirements.



Jindal Stainless
SERVICE
CENTRE

Iberjindal, S.L., Spain





The service centre Iberjindal S.L., is a joint venture between Jindal Stainless Limited and Fagor Industrial and is located in South Spain. The Service Centre offers customised formats & just-in-time services delivered to the doorstep of customers in Spain. The Stainless Steel coils are directly provided by Jindal Stainless, India. This is Jindal Stainless's first servicing facility in Europe. The Capacities of the Combo Line & the Polishing Line are 18,000 tons per annum & 14,500 tons per annum respectively.

Jindal Stainless SERVICE CENTRES Jindal Stainless Steel domestic Jindal Stain just-in-time services



Jindal Stainless Steelway Limited, an ISO 9001:2008 & 14001:2004 certified, the domestic Jindal Stainless service center network, offers convenient, customized just-in-time services to the doorsteps of its customers. The company is into the business of distribution and processing of stainless steel, to serve its valued customers with exact Slit, Cut to Size, Polished stainless steel sheets, coils and blanks conforming to highest standards of processing tolerances.

The processing facilities (Gurgaon, Mumbai, and Chennai & Vadodara) include state of the art, high-end Precision Slitting, Cut-to-length, Blanking, &polishing lines.









RESEARCH & DEVELOPMENT

The R&D division plays a pivotal role in retaining and consolidating Jindal Stainless's leadership position in the Stainless Steel industry







Our R&D focuses on continuous upgradation of quality, processes, services and product innovation to develop new products at competitive costs. Cross-fertilization of knowledge between production, quality control and commercial units in order to maintain global standards has been the guiding principle of the R&D function.

- Development of high value products to serve niche markets
- Quality up-gradation of existing products to enable enhanced global acceptance
- Cost reduction by process development, optimisation and refinement to provide a consistent competitive edge
- Technology enhancement to increase quality production
- Foster growth and develop new applications and market segments through knowledge sharing with customers and assisting them in their operations and applications of our products
- Closely interact with reputed national and international laboratories/ scientific institutions/ universities to avail expert services and knowledge for critical investigations

QUALITY ASSURANCE

Understanding customer requirements and supplying products as per their requirements is ensured with the help of Quality Assurance and Quality Control groups. Across the entire business chain of supplies, operations and marketing, appropriate quality assurance systems are in place to ensure correctness at each step of the cycle

ISO 9001 : 2008 Certification of the plant is a testimony to our commitment. In addition, Hisar operations are also certified for AD 2000-Merkblatt W0 and PED 97/23/EC to enable us to be a preferred and certified supplier of Stainless Steel Flat HR & CR products for Pressure Vessel, Processing & Allied Industries. ISO 14001 : 2004 and OHSAS 18001 : 2007 Systems Certification of the plant assure our commitment towards the environment and for providing a safe workplace for our employees. For ensuring quality at every step, the production processes are constantly monitored and controlled ensuring that the finished products are as per customer's requirements. The plant has well equipped laboratories with a battery of modern equipment and well documented procedures for correctness in testing and certification of the products.



HUMAN RESOURCE

The hallmark of Jindal Stainless Human Resource practices is to develop a winning employee value proposition

"Progress with People" forms the fulcrum of Jindal Stainless corporate ethos and human resource principles. The innate values of 'Respect and Care' and sustainable growth through people are demonstrated in the way Jindal Stainless builds teams, creates shared vision, executes its growth plans and nurtures human talent to address the business challenges. This "Progress with People" as integral to Jindal Stainless, guides our Talent Management practices right from on boarding of talents to their deployment on the job and continued professional growth. Alongside, an environment that nurtures meritocracy enables our people to find a rewarding and purposeful engagement at Jindal Stainless.

Our people partnership has been strengthened by the company moving beyond the statutory requirements of providing welfare amenities and social security measures, which have become benchmarks. Schemes of highly subsidized education and health benefits at the grass root levels have reinforced our core values of "Respect & Care" for our people. Jindal Stainless offers contemporary and state of the art recreational, educational and health facilities. Jindal Institute of Medical Sciences, Jindal Modern School and Vidya Devi Jindal School at Hisar are expressions of this. One of the premium facilities at Hisar is the "Stainless Club". Spread over five acres of lush greenery, it offers a host of state-of-the-art recreational facilities to the members.



True to its mission of becoming a learning organization,

Jindal Stainless has accelerated its efforts for enhancing and connecting organizational knowledge and corporate performance. Well equipped Knowledge Centers at Hisar and Odisha house vast knowledge resources available in the form of books, journals, conference proceedings, standards, training manuals, etc. With a view to taking knowledge to the Shop Floor, Knowledge Kiosks/ Learning Cells have been established at various locations. The hallmark of Jindal Stainless HR practices is to develop a winning Employee Value Proposition. Supporting this practice are our structured systems and processes to ensure that our people grow in equal acceleration to the company's expanding canvas. Jindal Stainless cherishes this continued "Progress with People".

BEYOND BUSINESS The Jindal Stainless Touch CSR is the direct connect between



"Head and Heart" and can only be achieved when professionals speak the "Language of the Heart"

In recognition of the conviction that prosperity of communities is integral to the company's success, Jindal Stainless Corporate Social Responsibility model outlines various sustainable development activities for marginalized sections of society across the country. The activities encompasses both societal and individual needs and aspirations. Jindal Stainless "Reach Out" programmes are conducted under the aegis of "JSL Foundation" and are modelled to be strategic tools for growth & Sustainable Development.

Our efforts echo values for a progressive state, promoting and practicing actions beyond mere statutory compliance and continue to create positive impact through our activities that remain true to our cause.







We come together in the key areas of People, Planet & Profit and address issues relating to various segments of the society and people at the bottom of the pyramid.

The programme includes:

- Non formal, Remedial and Adult Education
- Women Empowerment and Micro-Finance
- Integrated community Health Care
- Community Training and Development
- Non Timber Forest Product
- Community Development and Village Entrepreneurship
- Agro based productivity
- Organic Farming
- Water shed management
- Mitigation of Climate Change
- Youth Development
- Advocacy and Attachment programmes for students of Business Schools

Jindal Stainless PRODUCTS

Jindal Stainless Ltd. is a name synonymous with unparalleled quality assurance and decades of industry reputation for global quality Stainless Steel flat products across all grades



TYPES OF STAINLESS STEEL

Stainless Steel grades are essentially alloys of iron with more than 10.5% chromium. These grades may contain additional elements of nickel, manganese, carbon, nitrogen and silicon. They can further be modified for special purposes by addition of molybdenum, titanium, niobium, silicon, sulphur etc. A wide range of these grades have been developed based on specific requirements. These are classified into following categories based on their micro structure:



Austenitic Stainless Steel

Austenitic Stainless Steel grades are characterized by superior corrosion and oxidation resistance, weldability, ductility and toughness compared to ferritic and martensitic Stainless Steel grades for similar levels of chromium. Austenitic Stainless Steel grades exhibit excellent resistance to atmospheric corrosion. They effectively withstand attack of organic acids (e.g. acetic, lactic, citric etc.), exhibit good resistance to oxidizing acids (e.g. nitric acid) and fair resistance to mineral acids (e.g. sulfuric acid). These grades are well suited for severe forming. Some grades work harden to a high degree while others have been developed to minimize this tendency. Work hardening is advantageous in certain cases where high strength is required. Austenitic Stainless Steel grades are nonmagnetic in annealed condition but depending on composition, they may become mildly magnetic when cold worked. These Stainless Steel grades possess good high temperature properties such as creep strength and resistance to oxidation or scaling. They also exhibit excellent low temperature ductility and impact strength. Austenitic Stainless Steel grades

can be readily fabricated by bending, drawing, spinning, punching, drilling, machining and welding and can be readily polished to a high finish. These attributes make them very versatile and popular for diverse applications in a variety of industries. There are two broad categories of Austenitic Stainless Steel - Chrome-Nickel (300 Series) and Chrome Manganese (200 Series). Currently, Chrome-Nickel is the largest produced Stainless Steel category globally. Typical applications for this category include food processing, chemical plants, pharmaceutical equipment, hospitals, textile, architectural, building construction, kitchenware, consumer durables etc. Chrome-Manganese Stainless Steel is the fastest growing of all Stainless Steel categories on account of its high performance to cost ratio. Its applications include kitchenware, cutlery, sinks, automotive trim, architectural, buildings, furniture, buses, trains and ornamental tubes.



Martensitic Stainless Steel

Martensitic Stainless Steel grades are plain chromium grades containing 11.5 % to 18% of chromium with relatively high carbon content (0.1% - 1.2%). Initially developed for cutlery, these

are well suited for applications requiring high hardness and resistance to abrasion and erosion. These grades are magnetic and display fair cold forming characteristics. Although these can be hardened by aircooling, oil quenching is sometimes used to assure uniform hardening. These grades can be welded but require stress relieving after welding. They exhibit their best corrosion resistance in the hardened condition and perform well in mildly corrosive environments. Martensitic Stainless Steel grades are commonly used for knife blades, turbine blades, surgical instruments, fasteners, shafts, spindles, valves and pins.



Ferritic Stainless Steel

Ferritic Stainless Steel grades are non-hardenable plain chromium grades with chromium content varying from 10.5% to 28% and with low carbon content. These are magnetic and exhibit a better resistance to corrosion than martensitic grades. These grades are employed in applications where the desired formability, weldability and corrosion resistance is between those of martensitic and austenitic types. The ferritics can be polished or buffed to achieve high luster.



Duplex Stainless Steel

Duplex Stainless Steel grades contain relatively high chromium (between 18% and 28%) and moderate amounts of nickel (1% to 8%). This combination of ferritic and austenitic structures is called duplex. Many of these grades contain molybdenum (1% to 5%) and nitrogen (0.05% to 0.3%). Some duplex Stainless Steel grades also contain manganese (up to 5%), copper (up to 2%) and tungsten (up to 2%). These grades exhibit high resistance to stress, corrosion cracking and chloride ion attack and have higher yield strength than that of austenitic or ferritic steel grades. These properties combined with suitable design lead to material saving. High quality fabrication and welding are possible if the operator is trained well. These grades are used in marine applications, offshore platforms, paper and pulp industry, chemical, petrochemical and desalination plants.

SPECIFICATIONS

GROK-JAPRATE NO - 173077-20

Ferro Alloys (Odisha)

	Cr	Mn (Min)	P (Max)	S (Max)	Si	С
Ferro Chrome	57-64 %		0.03%		2.5-3.5%m	6-8%
Ferro Manganese		75%	0.2%	0.05%	1.5% Max.	6-8%
i erro Manganese		70%	0.25%	0.03%	1.5% Max.	7.5% Max.
UС С:I: М		60%	0.3%	0.02%	14% Min.	2% Max.
HC Silico Manganese		65%	0.15%	0.02%	16% Min.	2% Max.
MC Silico Manganese		56%	0.14%	0.01%	23% Min.	0.46% Max.
LC Silico Managnese		56%	0.14%	0.01%	23% Min.	< 0.1%

Metallurgical Coke (Odisha)

ALL C L CCR - (40) CRI 00 05 0/ ALL 0 100/ ACI 0 10 0/					
Met Coke CSK: > 64% CKI ZU-Z5 % M40: 92% M10: 10% ASH: 9-13 % VM <	Met Coke	CSR: > 64% CRI 2	20-25 % M40: 92%	M10: 10% ASH	I: 9-13 % VM < 1%

Stainless Steel - Dimensions

Burding	AA VAC dala ()	Thickness (mm)		
Products	Max Width (mm)	Min	Max	
Hisar				
Hot Rolled Coil	1550	2.8	6.5	
Plates	1550	4	50	
HRAP / Coil	1550	2.8	6.5	
CRAP Coil	1000	0.4	2	
CIAF COII	1550	0.5	4	
Precission Strips	435	0.05	0.5	
Razor Blade Steel	340	0.076	0.45	
Indonesia				
CRAP	1250	0.4	3	
Odisha				
Slab	1650	160	250	
Hot Rolled Coil	1650	2	12.7	
Plates	1650	12.7	80	
HRAP Coil/ 2E Coil	1650	1.4	10	
CRAP Coil	1600	0.3	5	

In case the product is supplied in Mill Edge, the tolerance on width may go up +50 / -0 $\,\mathrm{mm}.$

Stainless Steel - Finishes

SURFACE FINISH	DEFINITION	APPLICATIONS				
No. 1	Hot rolled annealed, shot blasted and pickled.	Pipes, tubing, chemical tank, general fabrication				
No. 2	Dull Cold rolled annealed and pickled.	Deep drawn utensils, heat exchanger, exhaust pipe				
No. 2B	Cold rolled annealed and pickled and skin passed; given an appropriate luster by again cold rolling.	Food industry, kitchen utensils, medical equipment, construction material				
ВА	Bright annealed finish; processed with bright heat treatment after cold rolling.	Decorative usage, kitchen utensils, electric equipment, building construction				
No. 3	Cold rolled annealed and pickled and polished with 100 to 120 grit.	Kitchen utensils, building construction, medical equipment				
No. 4	Cold rolled annealed and pickled and polished with 150 to 180 grit.	Kitchen utensils, building construction, medical equipment				
Scotch Brite	Very fine hairline finish generated by polishing with rolls made out of scotch brite material.	Architectural purposes, railway cabins, elevator interiors, paneling, kitchen appliances				

Other Sizes / finishs can also be supplied by mutual agreement

Equivalent International Stainless Steel Grades Designation J-201 S20100 201 X12CrMnNiN17-7-5 X10Cr17Mn6Ni4N20 SUS201 J-201L S20103 201L 1.4371 X2CrMnNiN17-7-5 J-201LN S20153 201LN X10Cr18Mn9Ni5 X12CrMnNiN18-9-5 J-202 S20200 SUS202 202 J-204 Cu S20430 JSLAUS (J1) J-4 J-301 S30100 X10Cr17Ni7 1Cr17Ni7 X12CrNi17-7 SUS301 1.4310 J301L S30103 301L --J301LN S30153 301LN 1.4318 X2CrNiN18-7 X04Cr19Ni9 J-304 S30400 304 0Cr18Ni9 X5CrNi18-10 1.4301 J-304H S30409 304H -1 4307 X2CrNi18-9 SUS3041 J-304L S30403 304L J-304LN S30453 X2CrNiN18-10 SUS304LN 1.4311 S30900 X15Cr24Ni13 J-309 309 1.4828 X7CrNi23-14 SUS309S J-309S S30908 3095 1.4833 1Cr23Ni13 J-310 S31000 310 X20Cr25Ni20 X15CrNiSi25-20 SUH310 20Ch25N20S2 S31008 1.4845 0Cr25Ni20 X12CrNi25-21 SUS310S 20Ch23N18 J-310S 310S X04Cr17Ni12Mo2 J-316 S31600 316 1.4401 0Cr17Ni12Mo2 X5CrNiMo17-12-2 SUS316 J-316L S31603 X02Cr17Ni12Mo2 1.4404 00Cr17Ni14Mo2 X2CrNiMo17-13-2 SUS316L 316L J-316LN S31653 1.4429 X2CrNiMoN17-11-2 SUS316LN 316LN J-316Ti S31635 316Ti X04Cr17Ni12Mo2Ti 1.4571 0Cr18Ni12Mo2Ti X6CrNiMoTi17-12-2 SUS316Ti 10Ch17N13M2T J-317 S31700 317 J-317L S31703 317L 1.4438 00Cr19Ni13Mo3 X2CrNiMo18154 SUS317L J-317LN S31753 317LN ---J31727 S31727 J-321 S32100 321 X04Cr18Ni10Ti 1.4541 0Cr18Ni10Ti X6CrNiTi18-10 SUS321 08Ch18N10T 08Ch18N12B J-347 S34700 347 X04Cr18Ni10Nb 1.4550 0Cr18Ni11Nb X6CrNiNb18-10 SUS347 J-410 \$41000 X12Cr12 1.4006 1Cr12 X12Cr13 SUS410 410 1.4313 X3CrNiMo13-4 J-415 \$41500 J-420 \$42000 1.4021 X20Cr13 SUS420JI J-431 1Cr17Ni2 X17CrNi15-2 20Ch17N2 \$43100 431 1.4057 -JBS 1.4002 0Cr13Al J-405 \$40500 405 X04Cr12 X6CrAl13 SUS405 J-409 S40900 1.4512 X2CrTi12 409 -SUH409 J-409RC 1.4000 X6Cr-13 J-410S \$41008 410S 0Cr13 SUS403 J-430 X07Cr17 1Cr17 X6Cr17 SUS430 \$43000 430 1.4016 J-430Ti X3CrTi17 SUS430LX J-436 \$43600 436 \$43932 SUS436L J-436L 436L J-439 S43035 00Cr18Ti X3CrTi17 J-441 \$43940 - 1.4509 - X2CrTiNb18 Ferritic + Martensitic J-409M Duplex (Austenitic+Ferritic) J-2205 S32205 2205 X2CrNiMoN 22-5-3 SUS329J3L J-31803 S31803 1.4462 J-2304 S32304 2304 1.4362 X2CrN N 23-4

SPECIFICATIONS

	Q ₁							
				Ch	IEMICAL C	OMPOSITIO	ON	
	JSL Designation/ Grade	%C (Max)	%Мn (Max)	%P (Max)	%S (Max)	%Si (Max)	%Cr	in%
	J-201#	0.15	5.5-7.5	0.060	0.030	1.00	16.00-18.00	3.50-5.50
Austenitic Cr-Mn*	J-201L J-201LN J-202 J-204 Cu¶ JSLAUS (J1) J-4	0.030 0.030 0.15 0.10 0.08 0.10	5.5-7.5 6.4-7.5 7.5-10.0 6.5-9.0 6.0-8.0 8.50-10.0	0.045 0.045 0.060 0.060 0.070 0.080	0.030 0.015 0.030 0.010 0.010 0.010	0.75 0.75 1.00 0.75 0.75 0.75	16.00 - 18.00 16.00 - 17.50 17.00 - 19.00 16.00 - 17.50 16.00 - 18.00 15.00 - 16.00	3.50-5.50 4.00-5.00 4.00-6.00 1.50-3.50 4.00-6.00 1.00-2.00
	J-301	0.15	2.00	0.045	0.030	1.00	16.00-18.00	6.00-8.00
Austenitic Cr-Ni	J-301L J-301LN J-304LN J-304L J-304LN J-309S J-310 J-310S J-316L J-316LN J-316Ti	0.13 0.030 0.030 0.07 0.04-0.10 0.030 0.030 0.20 0.08 0.25 0.08 0.08 0.030 0.030 0.030	2.00 2.00 2.00 2.00 2.00 2.00 2.00 2.00	0.045 0.045 0.045 0.045 0.045 0.045 0.045 0.045 0.045 0.045 0.045 0.045 0.045	0.030 0.030 0.030 0.030 0.030 0.030 0.030 0.030 0.030 0.030 0.030 0.030 0.030 0.030	1.00 1.00 1.00 0.75 0.75 0.75 0.75 0.75 1.50 1.50 0.75 0.75	16.00-18.00 16.00-18.00 16.00-18.00 17.50-19.50 18.00-20.00 17.50-19.50 18.00-20.00 22.00-24.00 22.00-24.00 24.00-26.00 24.00-26.00 16.00-18.00 16.00-18.00 16.00-18.00	6.00-8.00 6.00-8.00 8.00-10.50 8.00-10.50 8.00-12.00 8.00-12.00 12.00-15.00 12.00-15.00 19.00-22.00 19.00-22.00 10.00-14.00 10.00-14.00 10.00-14.00
	J-317 J-317L J-317LN J-31727 J-321 J-347	0.08 0.030 0.030 0.030 0.030 0.08	2.00 2.00 2.00 1.00 2.00	0.045 0.045 0.045 0.030 0.045	0.030 0.030 0.030 0.030 0.030	0.75 0.75 0.75 1.00 0.75	18.00-20.00 18.00-20.00 18.00-20.00 17.50-19.00 17.00-19.00	11.00-15.00 11.00-15.00 11.00-15.00 14.50-16.50 9.00-12.00 9.00-13.00
Martensitic	J-410 J-415 J-420 J-431 JBS J-405	0.08-0.15 0.05 0.15 min 0.20 0.6-0.7 0.08	1.00 0.50-1.00 1.00 1.00 1.00	0.040 0.030 0.040 0.040 0.030 0.040	0.030 0.030 0.030 0.030 0.015	1.00 0.60 1.00 1.00 0.75	11.50-13.50 11.50-14.00 12.00-14.00 15.00-17.00 12.50-13.50 11.50-14.50	0.75 max 3.50-5.50 0.75 max 1.25-2.50
	J-409	0.030	1.00	0.040	0.020	1.00	10.50-11.70	0.50 max
	J-409L	0.030	1.00	0.040	0.030	1.00	10.50-11.70	0.50 max
Ferritic	J-410S J-430 J-430Ti J-436	0.08 0.12 0.030 0.120 0.025	1.00 1.00 1.00 1.00	0.040 0.040 0.040 0.040 0.040	0.030 0.030 0.030 0.030 0.030	1.00 1.00 1.00 1.00	11.50-13.50 16.00-18.00 16.00-19.00 16.00-18.00	0.60 max 0.75 max - - -
	J-439	0.030	1.00	0.040	0.030	1.00	17.00-19.00	0.50 max
	J-441	0.030	1.00	0.040	0.015	1.00	17.50-18.50	-
For	ritic + Martensi	tic						
ren	J-409M	0.030	0.8-1.5	0.030	0.030	1.00	10.80-12.50	1.50 max
Dup	olex (Austenitic-							
*Tho	J-2205 J-2304 J-31803	0.030 0.030 0.030 be supplied with	2.00 2.50 2.00	0.030 0.040 0.030	0.020 0.030 0.020	1.00 1.00 1.00	22.00-23.00 21.50-24.50 21.00-23.00	4.50-6.50 3.00-5.50 4.50-6.50

^{*}These grades can be supplied with 0.005%S max also.
This grade will be supplied with 0.08%C max for improved corrosion resistance.

¶ This grade can be supplied in two versions of 0.08%C max or 0.1%C max.
Specific Chemical and Mechanical properties can be supplied by mutual agreement.

A Sale

				MECHANICAL	PROPERTIES	
%мо	N PPM (Max)	%OTHERS	Tensile Strength MPa(min)	Yield strength MPa(min)	%Elongation (min)	Hardness Rockwell B (max)
	2500		655	310	40	100
-	2500	-	655	260	40	95
-	1000-2500	Cu = 1.0 Max.	655	310	45	100
-	2500 1000-2000	C∪ = 2.0-4.0	620 620	260 310	40 40	100 100
	1000	$C_0 = 2.0-4.0$ $C_0 = 1.5-2.0$	550	205	40	95
-	2000	$C_{U} = 1.5-2.0$	650	325	40	100
-	1000	-	515	205	40	95
-	2000	-	550	220	45	100
-	700-2000	-	550 515	240	45 40	100
-	1000		515 515	205 205	40 40	92 92
	1000	-	485	170	40	92
-	1000-1600	-	515	205	40	92 95 95 95 95 95 95
-	-	-	515	205	40	95
-	-	-	515	205	40	95
-	-	-	515 515	205 205	40 40	95 05
2.00-3.00	1000	-	515	205	40	95
2.00-3.00	1000	-	485	170	40	95
2.00-3.00	1000-1600	-	515	205	40	95
2.00-3.00	1000	Ti=5X(C+N) Min., 0.70 Max.	515	205	40	95
3.00-4.00 3.00-4.00	1000 1000	-	515 515	205 205	35 40	95 95
3.00-4.00	1000-2200	-	550	240	40	95 95
3.80-4.50	1500-2100	$C_{U} = 2.8-4.0$	550	245	35	96
-	1000	Ti=5X(C+N) Min., 0.70 Max.	515	205	40	95
-	-	Nb= 10XC Min., 1.00 Max.	515	205	40	92
-	-	-	450	205	20	96
0.50-1.00	-	-	795	620	15	32rc
0.50 max	-	-	690 -	-	15 -	96 29rc
	-	-	- -	-	-	- -
_	-	AI = 0.10-0.30	415	170	20	88
-	-	Ti =6X (C+N) Min., 0.5 Max.	380	170	20	88
-	300	Ti = 6X (C+N) Min., $0.75 Max.$	380	170	20	88
-	-	-	415	205	22	89
-	-	Ti = 0.10-1.00	450 360	205 175	22 22	89 90
0.75-1.25	- -	Nb= 5XC Min., 0.70 Max.	450	240	22	89
0.75-1.25	250	% Nb or & Ti or % combination = 8X (C+N) Min., 0.80 Max.	410	245	20	96
-	300	Ti=0.20+4X (C+N) Min., 1.10 Max. AI= 0.15 Max.	415	205	22	89
-	-	Nb= 3X% C+0.3 Min. 1% Max., T1= 0.1-0.6%	430	250	18	88
-	300	Ti = 0.75 Max.	450	275	20	90
0.0.0.50	1,400,0000		155	450	0.5	0.1
3.0-3.50 0.05-0.60	1400-2000 500-2000	- Си 0.05 Min0.60 Мах.	655	450	25 25	31rc 32rc
2.50-3.50	800-2000		600 620	400 450	25 25	32rc 31rc
2.30-3.30	000-2000		020	730	25	JIIC

CHROME MANGANESE

Jindal Stainless Ltd. is the largest producer of Chrome Manganese Stainless Steel in the World Share of Cr-Mn grade has witnessed the fastest growth in global Stainless Steel consumption in recent past

Helps in sustainable growth of Stainless Steel through minimising substitution by other competing material







Typical Applications:

Due to their good formability, weldability and corrosion resistance, Jindal Stainless 200 series grades can be used for applications as detailed below:

Catering and	JSL AUS & 204 Cu	Pressure cookers, deep drawn utensils, kitchen sinks, milk cans, food processing, water filters, storage vessels	
	J4	Shallow/medium drawn utensils, tableware, catering, stand for water filters, flasks	
Consumer Durables	JSL AUS & 204 Cu	White goods/house hold appliances, washing machines, microwave ovens dish washers, thermo-ware, mobile case and parts	
	J4	White goods dry applications, steel furniture, decorative tubing	
Architecture, Building & Construction	JSL AUS & 204 Cu	Outdoor non-coastal, door window frames, elevators	
	J4	Indoor decoration, hand rails, ornaments, tubes, door frames, handles and knobs	
Automotive	JSL AUS & 204 Cu	Motor cycle rim, wheel cover, wiper arm, bus body, rail car	
	J4	Interior decorative	
Industry	JSL AUS & 204 Cu	Wine, Bear, Sugar industry	



The ideal "food contact" Stainless Steel for Kitchenware

Its unmatched advantages makes it the best replacement for 200 and 300 Series in the cookware, utensil & gas stove applications.

What is Krome 16+

Krome16+ from Jindal Stainless is a branded Stainless Steel in coil form conforming to AISI 430 grade. It is a ferritic solution offering many advantages in the manufacture of Cookware, Utensils & Gas Stoves.

Chromium (not Nickel, as is sometimes imagined) is the key ingredient for the Corrosion Resistance of Stainless Steels. Krome 16+ contains minimum 16% Chromium for high corrosion resistance

Advantages of Krome 16+

- Superior thermal conductivity over 200 and 300 series Stainless Steels. This help in conducting heat more evenly than austenitic grades resulting in heating the food must faster and saving fuel in cooking
- Excellent high temperature oxidation resistance upto 800°C making it less prone to scaling than austenitic grades
- Expands and Distorts less than austenitic grades when heated due to low thermal expansion
- Very good corrosion resistance due to high Chromium content. Hence, Far superior to Aluminium/Aluminium alloys for diverse food media
- No risk of delayed craking unlike austenitic grades
- Costs less since it has no Nickel, Copper and has very low Maganese
- Stable price
- Brilliant & Lustrous asethetic appeal
- Its lower density leads to 2 3% more utensils of same size per ton of sheet compared to austenitic grades

Ease of Fabrication

- Exhibits excellent deep drawability
- Very well suited to all methods of forming Stainless Steels including bending, drawing, stretch forming and spinning
- Easier to cut and work than austenitic grades.
- Requires less powerful machines for fabrication.
- Generates less tool wear.
- Comparatively lesser spring back than austenitic grades after cold forming
- Higher yield in utensil manufacture

Krome 16+ fully conforms to international Standards for Food Equipment/ Contact Materials

- American National Standard NSF/ANSI 51 (2007)
- French Standard NFA 36-711 (April 2002)
- French Decree No. 92-631 (8.7.1992)
- European Regulation (EC) No. 1935/2004



arc

Constructing confidence, building trust

Stainless Steel is a material par excellence, which now seeks to permeate through Indian Architecture. The Architecture Division launched by Jindal Stainless has taken the initiative to promote Stainless Steel products and technology solutions to cater to the emerging markets of Stainless Steel for Architecture, Building and Construction in India.

The Architecture Division of Jindal Stainless is capable of providing a full range of technical support services including design, engineering work, fabrication of quality material, finishes and job site supervision by trained personnel.

The division has completed many projects specially those of street furniture, cafeteria furniture, modular kitchens, lighting and signage apart from other architectural requirements.

INTERIOR



BUILDING & CONSTRUCTION



STREET FURNITURE



MODULER KITCHEN



arttdⁱnox

Styling lifestyles

arttd'inox is the exciting new form of ultimate style. The name translates to 'the art of Stainless Steel'. And that's precisely what it is - works of art in Stainless Steel. arttd'inox has been set up with the objective of creating exclusive Stainless Steel lifestyle products, which are synonymous with quality, beauty and functionality. The professionally qualified In-house design team is dedicated to exploring the frontiers of design and the product range is a celebration of both form and function. The range encompasses tableware, serving ware, gifts, home and office accessories.

BEVERAGES

















OFFICES CCESSORIE





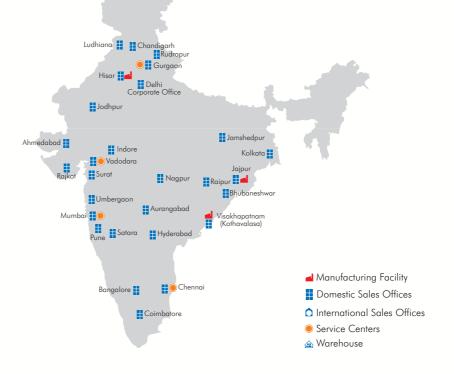


OUR NETWORK





DOMESTIC NETWORK



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